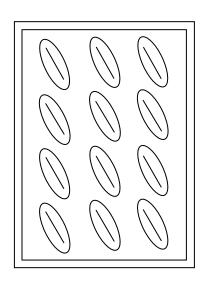


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Frozen Unbaked Grinder Rolls

180 pcs. / 3 oz * 33.75 lbs. Net Wt

- 1. Pan as illustrated. Place on covered rack in cooler overnight (not to exceed 12 hours).
- 2. From cooler, place in proof box at 110 degrees F and 90% humidity. Proof to 2-1/2 times their frozen size.
- Remove from proof box, seed as desired. Let stand 5 minutes .Score one cut down center of product. Place in oven 390 degrees F with steam. Bake for approximately 12-14 minutes, until golden brown. (If steam is not available, water wash before placing in oven.)
- 4. Remove from oven. Cool completely before packaging.



Conn. Lic. # 3870 Keep Frozen at 0°F

Updated: 11/01/13